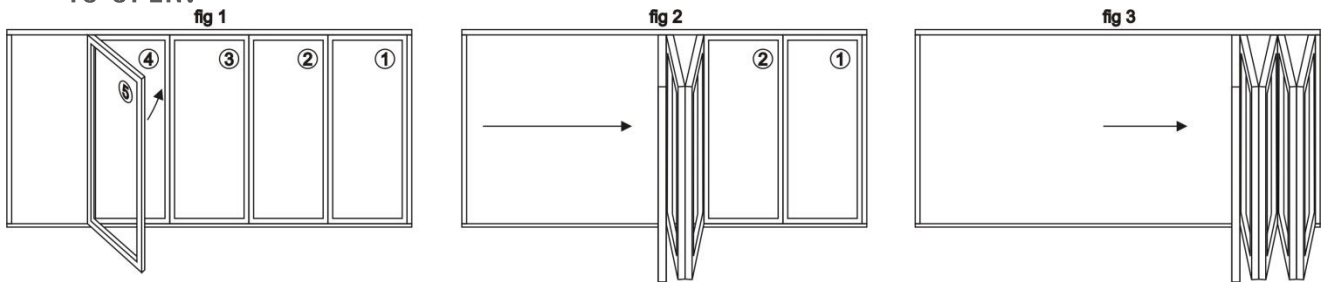# OPERATING INSTRUCTIONS
SF55i aluminium bifold doors

TO OPEN AND CLOSE DOORS WITH **ODD NUMBER** OF PANELS
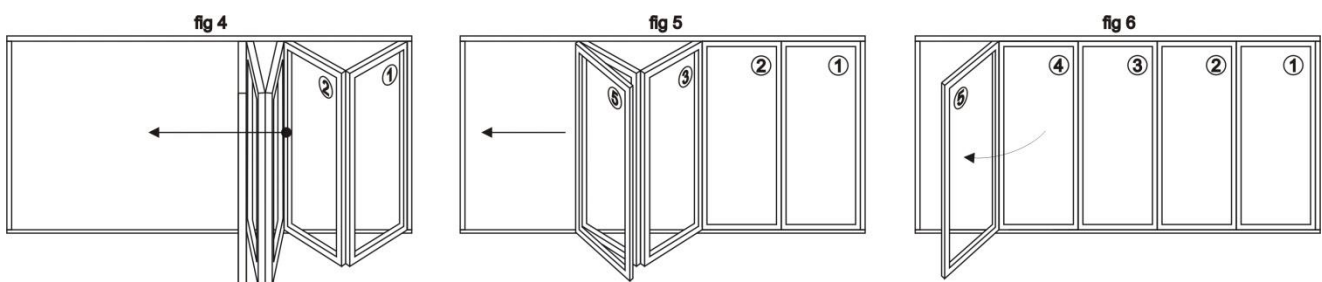
TO OPEN:

1. Unlock and release handle on the single opening **panel 5** *(fig 1)* and open 180°, attaching to **panel 4** using the panel catch. (N.B. it is essential that the single door panel is folded back onto **panel 4** and fastened using the panel catch. It should remain attached whilst doors are in motion or stacked open.)
2. Release handles on **panel 3** and **panel 1** (ensuring that keys are removed to avoid any damage). Gradually fold and stack door panels to one side, always working from the opening side up to the hinge side *(fig 2)*, ensuring each pairs are opened fully before moving on to next pair.
3. Continue to fold and stack each consecutive pair of doors as above until fully open *(fig 3)*.

WHEN KEY LOCKS ARE FITTED TO HANDLE POSITIONS **DO NOT** LEAVE KEYS IN THE LOCKS AFTER UNLOCKING AS THIS WILL CAUSE SEVERE DAMAGE WHEN DOORS ARE FULLY OPENED
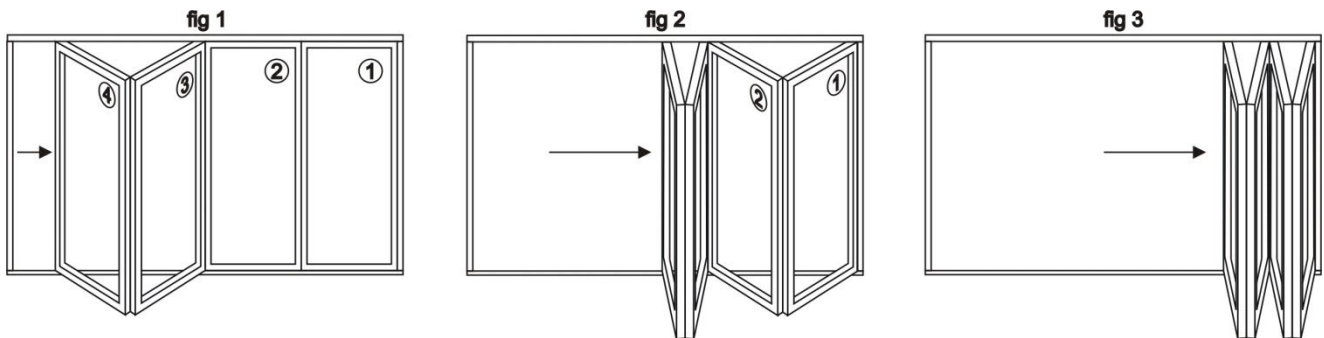
TO CLOSE:

1. Move **panels 2, 3, 4** and **5** together from stacked position *(fig 4)*, allowing **panel 1** to follow behind.
2. Close and engage locking system with handle on **panel 1** and then proceed to close **panels 3 & 4** *(fig 5)*.
3. Once **panels 3 & 4** have been closed and locking system engaged using handle on **panel 3**, release **panel 5** from panel catch and close *(fig 6)*.

TO OPEN AND CLOSE DOORS WITH **EVEN NUMBER** OF PANELS
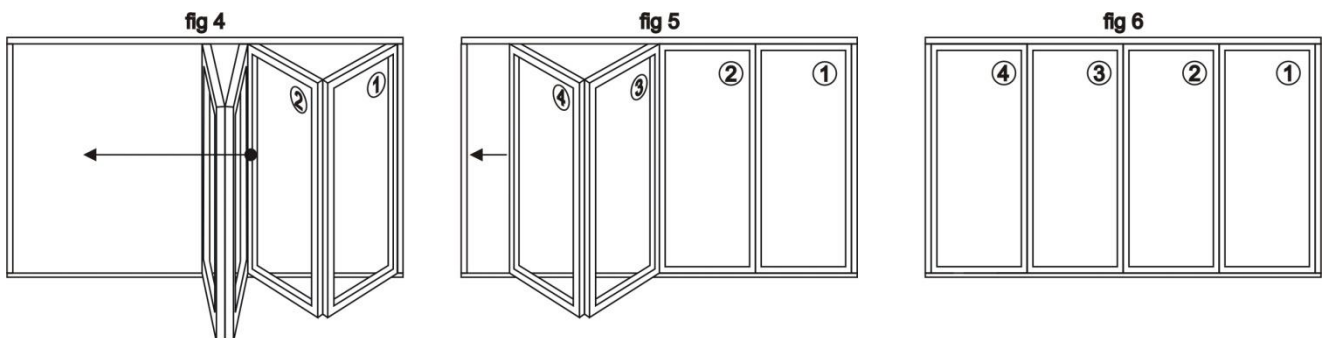
TO OPEN:

fig 1   fig 2   fig 3

1. Unlock and release all handles (ensuring that the keys are removed to avoid any damage).
2. Fully open **panels** 3 & 4 *(fig 1)*.
3. Begin to open up **panels** 1 & 2 *(fig 2)*.
4. Applying gentle pressure to the track side of **panel** 4 slide doors into fully open position *(fig 3)*.

WHEN KEY LOCKS ARE FITTED TO HANDLE POSITIONS **DO NOT** LEAVE KEYS IN THE LOCKS AFTER UNLOCKING AS THIS WILL CAUSE SEVERE DAMAGE WHEN DOORS ARE FULLY OPENED

TO CLOSE:

fig 4   fig 5   fig 6

1. Move **panels 2, 3** and **4** together from stacked position *(fig 4)*, allowing **panel 1** to follow behind.
2. Close and engage locking system with handle on **panel 1** and then proceed to close **panels 3 & 4** *(fig 5)*.
3. Close **panels 3 & 4** using handle on **panel** 3, *(fig 6)*.