

FITTING INSTRUCTIONS SVG99/155 SLIDING DOORS

PLEASE READ CAREFULLY BEFORE FITTING

1. Assemble outer frame using 2.5mm allen key, locating pointed end of insert into square hole in frame – ensuring grub screw is accessible from adjacent outer edge (see attached sketch).
2. Fit frame true and plumb (with drain holes outside). Fix through centre of frame (thermal barrier).
3. Snap black/white plastic 'U' channels in frame – sides first. **LEAVE FITTING OF BOTTOM 'U' CHANNEL UNTIL AFTER DOORS ARE FITTED.**
4. From accessories pack fit 85mm x 30mm black anti-lift blocks (WITHOUT woolpile) into each top corner of frame and then remove.
5. **DOORS** – Remove 4 screws and cover plates from top and bottom of interlocks.
6. Fix fixed panel on to inside track, locating pegs inside bottom rail into holes provided in track.
7. Fit sliding door on to outside track and check operation of doors/locks. **NOTE: WHEELS ARE NOT ADJUSTABLE.** Pack under centre of frame if sight lines are incorrect. Now fit bottom 'U' channel locating drain holes.
8. From accessories pack fit 85mm x 30mm black anti-lift block (with **SHORT** woolpile) central into bottom track or under each interlocking junction (3, 4, 6 panel doors).
9. Refit anti-lift blocks into top corners of frame, sliding over top of fixed panel as required.
10. Refit end covers on meeting stiles – inserting screw covers from accessories pack.
11. From accessories pack – fit the last 85mm x 30mm black anti-lift block (with **LONG** woolpile) central in **TOP TRACK**, or above each interlocking junction (3, 4, 6 panel doors).
12. Fit drainage covers on outside.
13. Fit threshold into track behind slider, sealing as required.
14. Two stops supplied for face fitting on to top/bottom rails (8mm hole) of sliding panel (on lock side of door) inside.
15. Fit white 17mm insert into top of slave door and seal as required (4 and 6 panel doors only).